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# INTERNATIONAL STANDARD

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**Printed electronics -  
Part 403-2: Printability - Requirements for reproducibility - Basic patterns for  
printing plate**

## CONTENTS

FOREWORD .....	3
INTRODUCTION .....	5
1 Scope .....	6
2 Normative references .....	6
3 Terms and definitions .....	6
4 General description of basic pattern .....	7
5 Basic patterns for evaluation of printing plate .....	7
5.1 General .....	7
5.2 Lines set with even width and space .....	7
5.3 Lines set with varying widths .....	8
5.4 Lines set with varying space between lines .....	9
5.5 Radial lines pattern .....	11
5.6 Tilted lines and space pattern .....	12
5.7 Right angled line pattern .....	13
6 Requirements for evaluation .....	14
7 Measurement methods and instruments .....	14
8 Necessary information from the supplier of basic patterns .....	14
8.1 General .....	14
8.2 Lines set with even width and space .....	15
8.3 Lines set with varying line widths .....	15
8.4 Lines set with varying space between lines .....	15
8.5 Radial lines pattern .....	15
8.6 Tilted line and space pattern .....	15
8.7 Right angled line pattern .....	15
Annex A (informative) Examples of basic pattern layouts .....	16
A.1 Example 1 .....	16
A.2 Example 2 .....	16
Annex B (informative) Use case of basic pattern .....	17
B.1 General .....	17
B.2 Use case 1 .....	17
B.3 Use case 2 .....	17
Bibliography .....	18
Figure 1 – Lines set with even width and space perpendicular and parallel to machine direction .....	8
Figure 2 – Lines set with varying line widths perpendicular and parallel to machine direction .....	9
Figure 3 – Lines set with varying spaces between lines perpendicular and parallel to machine direction .....	10
Figure 4 – Radial lines pattern .....	12
Figure 5 – Tilted lines and space pattern .....	13
Figure 6 – Right angled line pattern .....	14
Figure A.1 – Example of basic patterns layout in a printing area .....	16
Figure A.2 – Example of basic patterns layout in a margin area .....	16
Figure B.1 – Example of use case for lines set with even width and space .....	17

Figure B.2 – Example of use case for right angled line pattern .....	17
Table 1 – Series of lines sets with varying widths.....	9
Table 2 – Series of lines sets with varying spaces between lines.....	11

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Printed electronics -  
**Part 403-2: Printability - Requirements for reproducibility -  
 Basic patterns for printing plate**

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The text of this International Standard is based on the following documents:

Draft	Report on voting
119/569/FDIS	119/577/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

A list of all parts in the IEC 62899 series, published under the general title *Printed electronics*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

## INTRODUCTION

This document provides commonly utilized design patterns for evaluating printability with focus on printing plate micro pattern resolution. Reproducibility of micro patterns in printed electronics is checked by the size and shape of line and space patterns affected by printing plate. Precision quality of the high-resolution printing plate is key to the fabrication of the fine patterning that makes up electronic circuits and components in the field of printed electronics manufacturing. Quality and reproducibility of the printing technology in electronics manufacturing help to facilitate international trade and enhanced user value in the field of printed electronics. The IEC 62899-403 series contains basic patterns to evaluate the printability of patterns from the viewpoint of printing machine, printing plate, and applications for printed electronics manufacturing. The printability is estimated by both the quality of printed patterns and the reproducibility of printing designs. On the other hand, the reproducibility of the printed pattern is achieved by estimating the fidelity from the printing design data. IEC 62899-403-1 provides commonly utilized design patterns for evaluating printability by the point of operation accuracy of the printing machine.

The quality of printed patterns is ensured by accurate measurements of their size and dimensions (2D and/or 3D). The printability of patterns can be measured with the methods provided in the IEC 62899-402 series.

## 1 Scope

This part of IEC 62899 specifies commonly utilized basic design patterns to evaluate the reproducibility of printed pattern from the viewpoint of the quality of printing plate for the printed electronics. Printing plates in this document include not only gravure, relief (flexo), and offset plates, but also a cylinder for rotary printing and mesh masks for screen printing. Inkjet printing is out of the scope of this document.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 62899-402 (all parts), *Printed electronics - Part 402-X: Printability*

ISO 3, *Preferred numbers - Series of preferred numbers*

## Bibliography

IEC 62899-101:2019, *Printed electronics - Part 101: Terminology - Vocabulary*

IEC 62899-401:2025, *Printed electronics - Part 401: Printability - Overview*

IEC 62899-402-1, *Printed electronics - Part 402-1: Printability - Measurement of qualities - Line pattern widths*

IEC 62899-402-2, *Printed electronics - Part 402-2: Printability - Measurement of qualities - Edge waviness*

IEC 62899-402-3, *Printed electronics - Part 402-3: Printability - Measurement of qualities - Voids in printed pattern using a two-dimensional optical image*

IEC 62899-403-1, *Printed electronics - Part 403-1: Printability - Requirements for reproducibility - Basic patterns for evaluation of printing machine*

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